



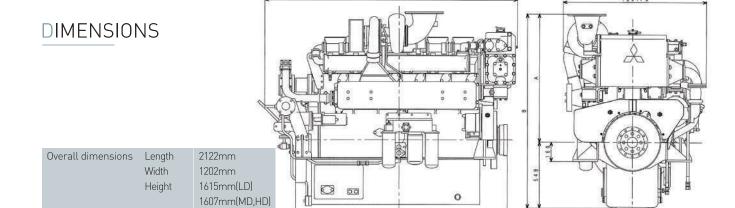
SPECIFICATIONS

| EIAPP | IMO II Compliant | | | |
|----------------------|---|--|--|--|
| Configuration | In line 6 cylinder, 4-stroke diesel | | | |
| Piston | 170 mm bore x 180 mm stroke | | | |
| Displacement | 24.5 Liter | | | |
| Flywheel | SAE 18 inch, Housing SAE No.0 | | | |
| Fuel injection pump | MHIET Original PS | | | |
| Governor | Hydraulic | | | |
| Starting system | Electric starter moter DC24V, 6.0kW | | | |
| Cooling system | Engine coolant : Indirect cooling by | | | |
| | seawater | | | |
| | Intake air : Direct cooling by seawater | | | |
| Lub. Oil capacity | 140 Liter | | | |
| Flesh water capacity | 120 Liter | | | |

605kW / 811HP / 1800rpm

STANDARD EQUIPMENT

| | Engine | Sea water direct cooling type propulsion engine MHI turbochargers, MHI fuel injection pump | Gearbox (option) | MGN80EL, MGN86E, MGN86EL, MGN87EL, MGN90L from Hitachi NICO |
|--|-------------|--|--------------------|--|
| | | PSG hydraulic governor, Heat exchanger | Fuel system | Mechanical control with Mitsubishi PS |
| | | Sea water pump | | injection pump |
| | Panel | Meiyo instrument panel for W/H & E/R | Cooling system | Direct seawater cooling with heat |
| | | Alarm trip panel | | exchanger |
| | Accessories | Exhaust flexible panel, Exhaust thermometer | Exhaust system | Water cooled manifold and Mitsubishi |
| | | Standard spare parts, Standard tools | | turbochargers |
| | | | Lubrication system | Forced lubrication by gear driven |
| | | | Mounting system | Rigid mounts |



The rated power of diesel engines stated here corresponds to ISO3046-1:202 (E) and ISO 15550 : 2002 (E).

Sea water temperature : Max 32° C

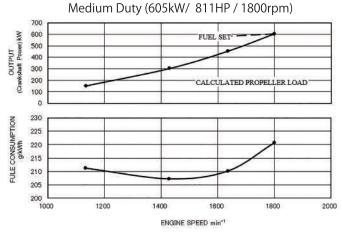
Dry weight 2950kg

Total weight (Dry)

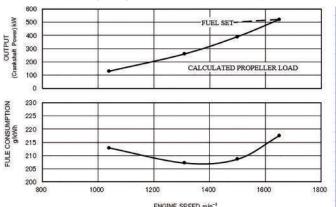
Specifications are subject to change without notice. All dimensions are approximate.

For complete information refer to installation drawing. For further information consult your Mitsubishi dealer.

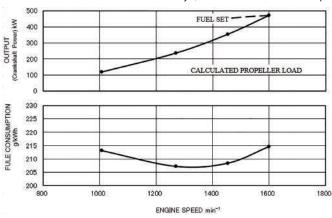
Performance Curve



Heavy Duty (520kW/ 697HP / 1650rpm)



Unrestricted Continuous Duty (470kW/ 630HP / 1600rpm)



*Fuel cosumption is based on ISO3046/1 with +5% tolerace at rated power. The specifications are subject to change without notice.

CLASSIFICATION

NK, LR, BV, ABS, DNV-GL

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RATING DEFINITIONS

| Rating Definitions for Marine Propulsion Engine | | | | | | | | | |
|---|---|------------------------------------|---|---------------------------------------|--|--|--|--|--|
| Rating | Required condition for warranty | | Reference | | | | | | |
| | Load/operating hour (*1) | | | | | | | | |
| Rating | Allowable average load factor per year | Allowable average speed (*2) | Allowable continuous operation with over 90% load | Typical Operating hour per year | Typical Application | | | | |
| B-rating | 75% or lower | 91% or lower | Up to 1hr per 6hr | 3000 - 4000 | Pleasure Boats, Yachts, Patrol Boats, Tug Boats Fire Fighting Boats, | | | | |
| C-rating | 83% or lower | 94% or lower | Up to 8hr per 24hr | 6000 | Tug Boats, Working Boats, Passenger Boats, Ferry Boats | | | | |
| D-rating | 100% or lower | 100% or lower | Unlimited | unlimited | Fishing Boats, Cargo Boats, Pusher Boats | | | | |

- (*1) Average load factor shall be calculated as per the formula in ISO 8528-1:2018 'Average power output(Ppp).
- (*2) This condition is applied to FPP(Fixed pitch propellers). For CPP(Controllable pitch propeller).

MITSUBISHI HEAVY INDUSTRIES ENGINE & TURBOCHARGER, LTD.

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Mitsubishi Heavy Industries Engine & Turbocharger, Ltd. serves for the customers with improved products continually. Therefore specification and some materials are subject to be changed without prior notice. The International System of units (SI) is used in this publication.





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^{*}Please ask your nearest Mitsubishi official dealer for the availability of other Classification associations.